

**Dyna-Turn of Oklahoma, Inc.**  
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## **DYNA TURN Equipment List**

### **CNC Turning Centers**

(4) **Ikegai CNC Lathe** with 6" chuck, 16" swing over bed, 7" X 10" travel (4)  
**Daewoo PUMA 250 SB** with 10" chuck and sub-spindle, 22" swing over bed, 11" X 17" travel  
(5) **Okuma LB-15** 8" chuck, 16" swing over bed, 9" X 20" travel, tailstock (5)  
**Okuma LB-15II** with 8" chuck, 20" swing over bed, 13" X 20" travel, tailstock  
**Okuma LB-15II** with 12" chuck, 20" swing over bed, 13" X 39" travel, tailstock  
**Okuma LB-25** with 15" chuck, 4" thru hole, 19" swing, 14" X 49" travel, tailstock  
(4) **Hitahi Seiki** with 10" chuck, 22" swing over bed, 9" X 24" travel, tailstock (4)  
**Mori Seiki SL-4 CNC Lathe** with 12" chuck, 25" swing over bed, 10" X 24" travel, tailstock  
**Mori Seiki SL-15 CNC Lathe** with 7" chuck, 17" swing over bed, 5" X 22" travel, tailstock  
**Mori Seiki CL-25 CNC Lathe** with 10" chuck, 20" swing over bed, 11" X 23" travel

### **CNC Vertical Machining Centers**

**Ameri Seiki VAS-3**, 20" X 48" table, X-axis 40", Y-Axis 20", Z-axis 25"  
**Hitachi Seiki VA-45**, 22" X 50" table, X-axis 28", Y-Axis 18", Z-axis 18"  
**Takisawa MAC-3**, 18" X 50" table, X-axis 28", Y-Axis 20", Z-axis 25"

### **Conventional Machining**

Bullard Vertical Turret Lathe with 42" chuck  
Webb Engine Lathe with 10" chuck  
Rockwell Engine Lathe with 10" chuck  
Hardinge HSL quick acting Speed Lathe  
Hardinge HLV Super Precision Toolroom Lathe  
Feeler Precision Toolroom Lathe  
(3) Bridgeport Milling Machines with digital position readout (3)

### **Automatic Sawing**

**DoAll Automatic Horizontal Saw**, 12" X 16" capacity with roller conveyer  
**Hyd-Mech Model H-12 Automatic Horizontal Saw**, 12" X 12" capacity with bundling option

### **Misc. Equipment**

Drill Presses, Sanders and Grinders, Hydraulic Presses, Fork Lifts,  
Vertical and Horizontal Bandsaws, Arc and MIG welders, Heat Treat Ovens,  
Ultrasonic Cleaning and degreasing, Bead Blasting and Sand Blasting  
Includes all miscellaneous equipment needed for support.

### **Test Equipment and Measuring Instruments**

All gauges are calibrated and master gauges are traceable to national standards.  
Hommel Surface Analyzer, Federal 2000 Surfalyzer/Profilometer  
Includes all measuring instruments, inspection equipment, and tooling needed to run a successful  
CNC shop and manufacturing facility.